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	Application No.	Applicant(s)	
	09/913,613	VORTKORT ET AL.	
Notice of Allowability	Examiner	Art Unit	
	William K Cheung	1713	
The MAILING DATE of this communication app All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT I of the Office or upon petition by the applicant. See 37 CFR 1.31	S (OR REMAINS) CLOSED in 5) or other appropriate commining and the commining application is the commining application in the commining application is the commining application and commining application in the commining application and commining application and commining applications are commining applications.	n this application. If not included unication will be mailed in due course	
1. 🖾 This communication is responsive to <u>amendment (0331)</u> .			
2. The allowed claim(s) is/are 22-38.			
3. The drawings filed on are accepted by the Examin	er.		
<ul> <li>4.  Acknowledgment is made of a claim for foreign priority to a)  All b)  Some* c)  None of the: <ol> <li>Certified copies of the priority documents have</li> <li>Certified copies of the priority documents have</li> <li>Copies of the certified copies of the priority documents have</li> <li>Copies of the certified copies of the priority description.</li> </ol> </li> <li>* Certified copies not received:</li> </ul>	ve been received. ve been received in Application	on No	om the
Applicant has THREE MONTHS FROM THE "MAILING DATE noted below. Failure to timely comply will result in ABANDON THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		e a reply complying with the requirem	nents
5. A SUBSTITUTE OATH OR DECLARATION must be subi INFORMAL PATENT APPLICATION (PTO-152) which give			E OF
<ol> <li>CORRECTED DRAWINGS ( as "replacement sheets") mutering (a) including changes required by the Notice of Draftsper 1) hereto or 2) to Paper No./Mail Date</li> <li>(b) including changes required by the attached Examined Paper No./Mail Date</li> <li>Identifying indicia such as the application number (see 37 CFR each sheet. Replacement sheet(s) should be labeled as such in</li> </ol>	rson's Patent Drawing Review  - r's Amendment / Comment on  1.84(c)) should be written on to	r in the Office action of he drawings in the front (not the back)	) of
7. DEPOSIT OF and/or INFORMATION about the department attached Examiner's comment regarding REQUIREMENT			ne
Attachment(s)  1. ☐ Notice of References Cited (PTO-892)  2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)  3. ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/Paper No./Mail Date  4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material	6. Interview S Paper No./ /08), 7. Examiner's	formal Patent Application (PTO-152) ummary (PTO-413), /Mail Date Amendment/Comment Statement of Reasons for Allowance	

Art Unit: 1713

## **DETAILED ACTION**

- In view of amendment filed March 31, 2004, claim 21 has been cancelled. Claims
   22-38 are pending.
- 2. In view of amendment filed March 31, 2004, the rejection of claims 21, 22, 24-27 under 35 U.S.C. 103(a) as being unpatentable over Ouhadi et al. (US 5,843,577) is withdrawn. Further, the objection of claims 32-33 is withdrawn.

## **Allowances**

- 3. Claims 22-38 are allowed.
- 4. The following is an examiner's statement of reasons for allowance:

As of the date of this office action, the examiner has not located or identified any reference that can be used singularly or in combination with another reference including the closest prior art of Ouhadi et al. (US 5,843,577) to render the present invention anticipated or obvious to one of ordinary skill in the art.

Art Unit: 1713

The invention of claims 22-27, 32-33 relates to a **thermoplastic vulcanizate** of four components (A, B, C, D), comprising

- a thermoplastic synthetic resin (A);
- a substantially non-cross-linked polyethylene (B);
- a rubber (C) having a degree of cross-linking of > 90%; and
- a plasticizer (D);

as well as of standard blend ingredients (E) comprising at least one crosslinking agent or cross-linking system, whereby a mixture is comprised of the following quantitative proportions (in % by weight) based on the sum of the four components (A, B, C, D):

thermoplastic synthetic resin (A)	5 to 20 wt%
polyethylene (B)	25 to 5 wt%
rubber (C)	30 to 50 wt%
plasticizer (D)	50 to 25 wt%

wherein the thermoplastic synthetic resin (A) is a propylene based on a homopolymer, block polymer or copolymer in conjunction with high crystallinity.

The invention of claims 28-31, 34-38 relates to a method for making a **thermoplastic vulcanizate** comprises of four components (A, B, C, D), notably

a thermoplastic synthetic resin (A);

Art Unit: 1713

- a substantially non-cross-linked polyethylene (B);
- a rubber (C) having a degree of cross-linking of > 90% and being compatible with the thermoplastic synthetic resin (A) in regard to the phase inversion; and
- a plasticizer (D);

as well as of the standard blend ingredients (E) comprising at least one crosslinking agent or cross-linking system, whereby the mixture is comprised of the following quantitative proportions (in % by weight) based on the sum of the four components (A, B, C, D):

Thermoplastic synthetic resin (A) 5 to 20 wt%

Polyethylene (B) 25 to 5

Rubber (C) 30 to 50 wt%

Plasticizer (D) 50 to 25 wt%

wherein the rubber (C) in the still-unvulcanized state is first mixed with a plasticizer (D) and the standard blend ingredients (E) in a roll or screw extender, whereby the standard blend ingredients still do not yet contain a crosslinking agent or crosslinking system.

The closest prior art Ouhadi et al. (col. 13, claims 1, 5) disclose a process for preparing a composition comprises 100 parts by weight of thermoplastic elastomer which has been fully cured which is equivalent to applicants rubber (C) (col. 13, claim

Art Unit: 1713

5), and 3 to about 60 parts by weight of a modifier comprising a copolymer 10 to 90 weight percent of a functionalized polyolefin with about 90 to 10 weight percent of a polyamide which can be view as applicants "thermoplastic synthetic resin (A).

However, regarding claim 22-27, 32-33, Ouhadi et al. are silent on composition comprising a polypropylene based homopolymer, block polymer or copolymer in conjunction with high crystallinity. Therefore, it would not be apparent to one of ordinary skill in art to use the themoplastic elastomer teachings of Ouhadi et al. to obtain the "polypropylene based homopolymer" feature of the thermoplastic vulcanizate invention of claims 22-27, 32-33.

Regarding the invention of claims 28-31, 34-38, Ouhadi et al. are completely silent on a process which includes a step of adding a standard blend ingredients (E) comprising at least one cross-linking agent or cross-linking system. Therefore, it would not be apparent to one of ordinary skill in art to use the process teachings in Ouhadi et al. to obtain the process invention of claims 28-31, 34-38.

In view of the reasons set forth above, the vulcanizate composition and the process thereof of Ouhadi et al. are different from the vulcanizate composition and process as claimed. The invention of claims 22-38 is allowed.

Art Unit: 1713

In light of the above discussion, it is evident as to why the present claims are patentable over the prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, and to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

## Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to William K Cheung whose telephone number is (571) 272-1097. The examiner can normally be reached on Monday-Friday 9:00AM to 2:00PM; 4:00PM to 8:00PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David WU can be reached on (571) 272-1114. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

**Art Unit: 1713** 

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

William K. Cheung

**Patent Examiner** 

April 14, 2004